



MARINE - INDUSTRIAL

TECHNICAL DATA

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APPLICATION TIPS FOR EasyPrime, EasyFlex or Easy Novo

1. Mix products by stirring slowly for 3-4 minutes, add all of Part B to the last drop by punching two holes in bottom of the can.
2. Product should be 70-80°F prior to mixing for best atomization.
3. You should use: 56:1 airless – tip #17 for EasyPrime; tip #21 for EasyFlex / Novo – up to 200 ft. (3/8” hose) with whip.
4. You should be ready to spray when mixed as the pot life is approximately 30-45 minutes – higher paint temperature will shorten pot life.
5. The best results in application are achieved when the surface is dry and moisture is removed. Drips, runs or sags are not a concern because there is no solvent entrapment possible. The use of dehumidifiers may be necessary depending on weather conditions. Consult with Royal prior to making that choice.
6. Always use new product in its own container; don't add to existing mixed product.
7. Clean up with MEK. When you have sprayed EasyFlex/Novo or EasyPrime for 1 hour and 15 minutes you should clean the line and pump by pumping a solvent cleaner, preferably MEK, through the line and pump until clear. Then resume spraying.
8. EasyFlex/Novo may be brushed, sprayed or rolled on top of EasyPrime after EasyPrime is tacky.
9. Maximum recoat time of EasyPrime or EasyFlex/Novo is 3 – 4 weeks with temperature of 72°F.

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