



MARINE - INDUSTRIAL

TECHNICAL DATA

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DETAILED INSTRUCTIONS FOR APPLYING VOID KOTE

- 1). Remove all loose material, grease, welding flux, etc.
- 2). Surface should be clean. Pressure wash if necessary.
- 3). Surface should be preferably dry. If it necessary to overcoat a slightly damp surface, you must have a good continuous ventilation for 24 hours.
- 4). Mechanically agitate **VOID KOTE** for two minutes to uniformly stir the solids. Add 1-2 gallons of water, if needed to achieve suitable spray viscosity.
- 5). Apply with an airless spray gun of 30:1 or better using a 23 - 25 tip. Apply to a wet film thickness of 8 - 10 mils.
- 6). Ventilate the tank for 12 - 24 hours to ensure that it is dry through to the substrate. **Ambient conditions below 45°F may require longer ventilation or the use of warm air.** The use of inline heaters assists in curing the coating in cold weather.
- 7). To prevent **VOID KOTE** from adhering to skin or boots during application coat with vaseline, baby oil or equivalent.
- 8). For best results store **VOID KOTE** @ 77° F, particularly in winter months application.

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