



SPECIFICATION FOR COATING OLDER BALLAST TANKS

1. Ensure the tank is well lighted and ventilated before starting surface preparation.
2. Needle gun or disk grind all visible paint blisters, peeling paint and exposed rust areas.
3. Apply Royal's Easy Prep to a 50 cm radius around all rusted areas. Let stand for 15-20 minutes. Hydro-blast the effected area which needs to be painted.
4. Demuck and dry the tanks to ensure a clean, tight, dry surface.
5. Inspect all surfaces to be painted and be assured that it is clean, tight, and dry. The painted areas where Easy Prep was applied should be dull and without gloss or reapply.
6. Store EasyPrime and EasyFlex in an area so that prior to mixing the paint is 22°C-32°C.
7. Mix one can of Part A of EasyPrime with one can of Part B. make sure that there is very little left in the Part B can. Scrape if necessary. Mix for 2-3 minutes.
8. Brush on EasyPrime until you cannot see through the paint to the steel or older epoxy.
9. After EasyPrime has dried, mix one can of Part A of EasyFlex with one can of Part B. Check to see that all the Part B has been emptied. Mix 2-3 minutes.
10. Brush on EasyFlex until you cannot see through the paint to EasyPrime.
11. Repeat steps 9 & 10. For brush application two coats of EasyFlex will be necessary to achieve a 300-350 micron film thickness.
12. All to dry until fingernail hard (usually 18-30 hours) depending upon temperature before filling the tanks.
13. When applying and drying continue with full ventilation.
14. Always wear gloves and boots when working with our paints. Wear suitable clothing to prevent skin contact. The use of a half-face mask with a respirator is optional. Some individuals may be sensitive to the fumes, most are not.
15. EasyPrime, EasyFlex and Easy Prep are non-flammable. DO NOT ADD thinner to Prime or Flex.